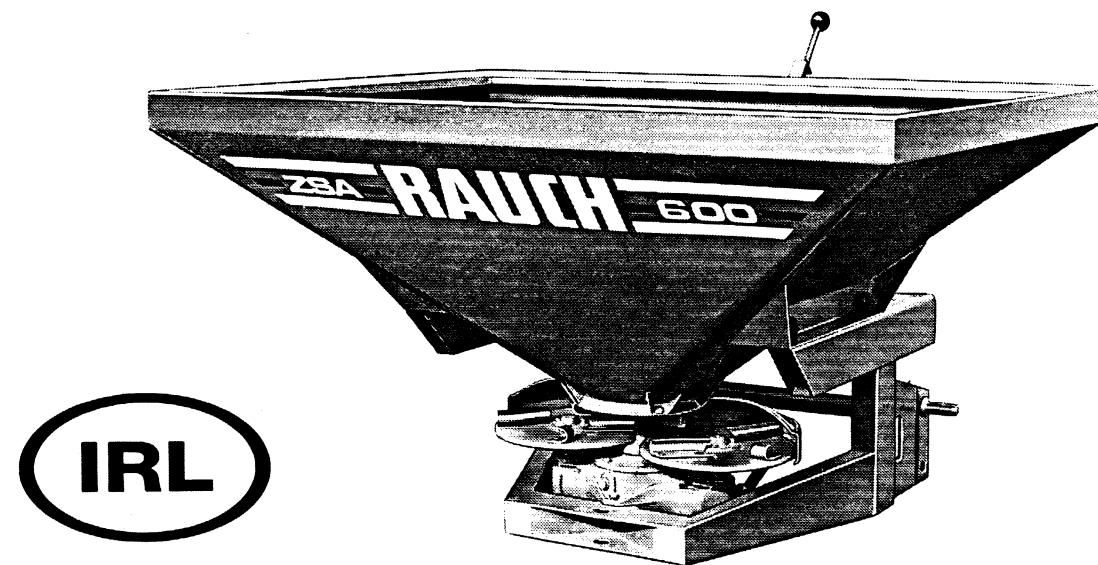


# RAUCH

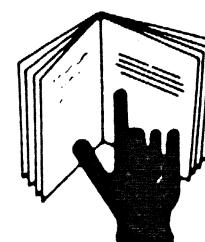
## CALIBRATION CHART



## FERTILISER SPREADER

# ZSA

PLEASE READ CAREFULLY  
BEFORE USING THE MACHINE



ZSA-B-0292-IE

# **! CAUTION! THINK SAFETY! !**

Most accidents which occur during work, maintenance or transport are the result of not observing all elementary safety procedures. For this reason it is most important that all persons likely to work and maintain this machine, whether it is yourself, a member of your family or an employee, must respect very carefully all elementary procedures listed hereafter. In addition, the instructions in the operators manual, all safety advice given by decals on the machine as well as the general security and accident prevention directions must be given the same attention.

1. Each time before using the machine, verify that all fixing devices (nuts, bolts etc.) are sufficiently tightened.
2. If blades, discs or any of their fixing devices (nuts, bolts, etc.) are worn or damaged, replace immediately using original spare parts.
3. Before carrying out adjustments, greasing, cleaning or declogging the machine, turn off the tractor and disconnect P.T.O.-shaft.
4. Wait for all moving parts to completely stop before approaching the machine.
5. Always keep away from all moving parts. Beware of the materials thrown from the ejector disc.
6. Keep hands, feet and clothing away from moving parts.



7. The operator must make absolutely sure that no person or animal is in the projection zone of the machine before starting it and during its operation.
8. Never wear loose clothing which could become caught in moving parts.
9. Never allow the machine to run unattended.
10. Never ride on the machine.
11. Never carry other persons on the machine or tractor when working or in transport.
12. Never engage the P.T.O.-shaft while the machine is in its transport position.

## APPLICATION RATE CALIBRATION TEST

The application rate can be checked using the calibration kit which is available as optional equipment. The test is carried out with the spreader mounted behind a parked tractor and a quantity of fertiliser is collected from one outlet in one minute.

To determine the amount of fertiliser that should be collected to correspond to your chosen forward speed, working width and application rate, the following calculation has to be made.

### Calculation in metric

$$\frac{\text{application rate (kg/ha)} \times \text{spreading width (m)} \times \text{forward speed (km/h)}}{600 \text{ (Constant)}}$$

**Example:** Application rate: 125 kg/ha  
Spreading width: 12 m  
Forward speed: 8 km/h

$$\frac{125 \times 12 \times 8}{600} = 20 \text{ kg/min}$$

This quantity then has to be divided by 2 to give the quantity collected from one outlet. E.g.  $\frac{20}{2} = 10$  kg/min must be collected from one outlet in one minute.

### Calculation in imperial

$$\frac{\text{application lbs/acre} \times \text{spreading width (ft)} \times \text{forward speed (m.p.h.)}}{495 \text{ (Constant)}}$$

**Example:** Application rate: 112 lbs/acre  
Spreading width: 40 ft.  
Forward speed: 5 m.p.h.

$$\frac{112 \times 40 \times 5}{495} = 45 \text{ lbs/min}$$

This quantity then has to be divided by 2 to give the quantity collected from one outlet. E.g.  $\frac{45}{2} = 22 \frac{1}{2}$  lbs/min.

Should the quantity collected differ from the wanted quantity, make a second test after adjusting the outlets accordingly.

## ADJUSTMENT OF QUANTITY APPLICATION



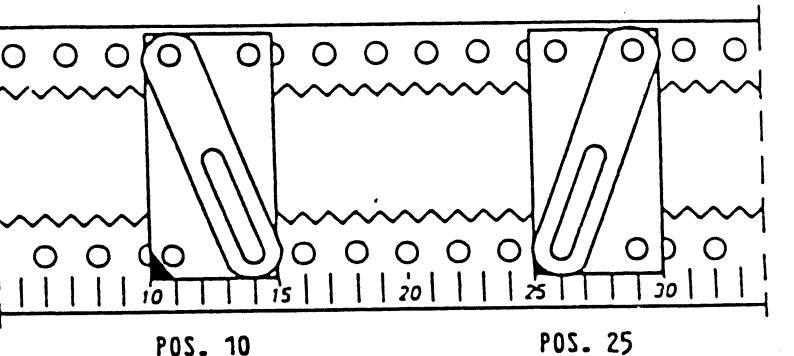
Before carrying out adjustments, greasing or declogging the machine, turn-off the tractor and disconnect the P.T.O.-shaft.

Wait for all moving parts to completely stop before approaching the machine.

Read on the calibration chart the adjustment and scale to be set according to the chosen speed and wanted quantity and adjust it on the shut-off-lever (grey edge on one of the 39 control positions).

If you want to spread quantities not indicated in the charts, please ask the manufacturer.

When adjusting the scale, the stop may be set in either of two positions. If you want only to adjust one position, turn the lever on the scale stop and engage it into the opposite holes (see fig.) and move one position.



### **IMPORTANT:**

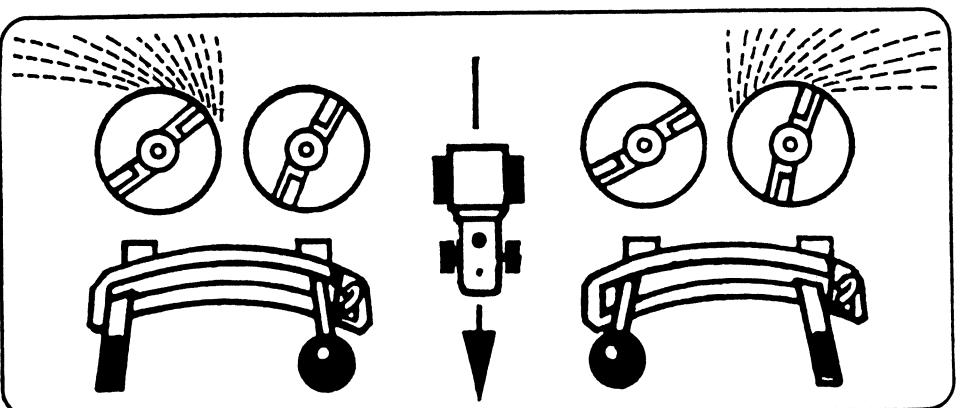
Adjustment of quantity with hydraulic remote control with  
a) 1 cylinder: Set the stop in 1 position lower



To begin spreading, both control levers have to be pushed against the scale stop. When spreading on one side only, use the corresponding lever (see indication on hopper).

### **ONE SIDE SPREADING**

For single lever operation: uncouple by lifting connection lever.



With the optional equipment "boundary spread limiter" it is possible to spread along the edge of the field without spreading fertiliser into the hedge.

13. Take special care that all P.T.O.-guards are always in place and are prevented from rotating using the safety chains provided for this purpose. Replace guards immediately if they become damaged.
14. Before driving in a public area, the driver must ensure that the machine is equipped with guards and safety indicators conforming to the highway code.
15. It is most important to have your machine checked by your dealer after each season, especially the discs and blades as well as their fixing devices (nuts, bolts, etc.).
16. Do not load the machine beyond the capacity of the tractor or its tyre equipment.

## **17. CAUTION!**

**Agricultural chemicals can be dangerous. Improper selection or use can seriously injure persons, animals, plants, soil or other property. Be safe: Select the right chemical for the job. Handle it with care. Follow the instructions on the container label and of the equipment manufacturer.**

### **IMPORTANT**

The settings given in the spreading charts are the result of exhaustive tests carried out in our own test hall using fertiliser and other materials in perfect condition.

### **ATTENTION**

Fertiliser density varies with type, and even different batches of the same material. It is therefore absolutely essential that the machine to spread the fertiliser is checked, to ensure that the correct setting is chosen to deliver the precise weight of fertiliser in a given time.

The charts in this book are only intended to provide a guide to the setting required. The figures were calculated at by testing a machine with the aid of a computer using representative samples for fertilisers etc. This is no guarantee that your material is of the same type or density or has the same handling characteristics.

### **Spreading of urea**

Due to urea's inconsistency of prill size and low density, accurate spreading may be difficult. Different settings may be necessary for different makes/types of urea. For these reasons using urea it at the operator's own responsibility.



## IMPORTANT RECOMMENDATIONS FOR ACCURATE SPREADING

Through modern design techniques, care to detail at all stages of manufacture and constant testing in our test hall, we have produced a machine that will give an accurate and uniform spread pattern providing the following recommendations are followed:

1. Use of the same type of fertiliser as indicated in our calibration charts.
2. Spread when wind is at a minimum (preferably when still).
3. Spreader should be horizontal from side to side when on level ground and lower link arms adjusted to prevent sideway movement.
4. Inclination of spreader from back to front has to be set according to calibration chart, measured from the ground or the top of the crop (whichever is the highest).
5. Check the application rate by using calibration kit.
6. With the outlet shutter closed there should be no loss of fertiliser.
7. Open or shut outlet shutters with P.T.O. operating at 540 r.p.m.
8. Maintain constant tractor forward speed when spreading.
9. Maintain constant P.T.O. speed when spreading.
10. Wash spreader down at the end of each day's use (agitator and hopper can be detached).
11. Keep outlet openings always clean.
12. Change discs, blades and stirrer-head when worn or damaged.
13. Discs should be replaced if they become bent.
14. This machine is designed to spread on slopes of up to 20 % inclination. If the spreader is used on slopes exceeding 20 % it is no longer considered as proper use. The manufacturer does not accept any responsibility for damages resulting from this the operator himself carries full risk.

## LATE TOP DRESSING

For late top dressing we offer special discs (optional equipment) especially designed for this kind of work.



**Make sure not to mix up the left and right disc.**

The identification letters "R" (right) and "L" (left) are stamped in the middle of the disc (see also decal).

### Changing of discs:

Loosen stainless steel nuts, take off discs.

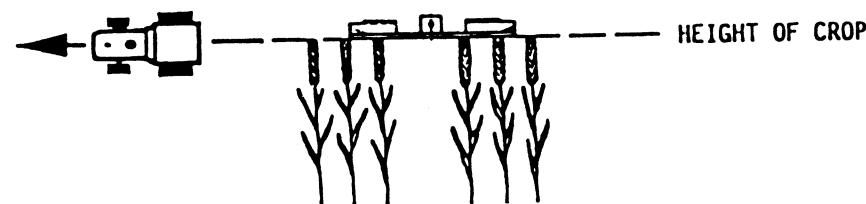
**Note:** To ensure correct fitting discs can only be fitted in one position.



**Make sure that the steel nuts are sufficiently tightened.**

**After the first working hour check tightness of nuts and bolts.**

The discs must be adjusted in horizontal position (same height as crop) - see calibration chart.



If the spreader cannot be adjusted in this height, it is possible to mount the spreader 140 mm (5.5") higher.

**Spreading quantities: See normal calibration chart!**



**IMPORTANT:**

If the angle of the P.T.O.-shaft is more than 25°, please use a wide-angle drive shaft.

## PAYOUT

The max. payload of the ZSA 450 is 600 kgs and of the ZSA 600 + 800 1200 kgs. (Note: This is payload, not capacity) Do not load the machine beyond this load as we cannot accept any claims due to overloading.

When using bulk fertiliser the load can be calculated by the density of fertiliser.

Weigh exactly one liter to find the density in kg/l.



**Check the density before filling hopper.**

As approximate values the following densities are valid:

appr. 0,8 kg/l	Urea
appr. 1,0 kg/l	Prilled Nitrates
appr. 1,2 kg/l	NPK, Potash
appr. 1,4 kg/l	Phosphate, Kieserit

In the calibration chart the densities are indicated for each fertiliser.

Respect the following loads for ZSA-models:

**ZSA 450:** 450 ltr. - 600 kg

0,8 kg/l - 1,3 l      **Hopper can be filled normally.**

1,6 kg/l      **Fill hopper until 5 cm below the hopper's top.**

**ZSA 600:** 600 l - 1200 kg

**Hopper can be filled normally with all fertilisers.**

**ZSA 800:** 800 l - 1200 kg

0,8 kg/l - 1,5 kg/l      **Hopper can be filled normally.**

1,6 kg/l      **Fill hopper until 5 cm below the hopper's top.**

**ZSA 800 with**

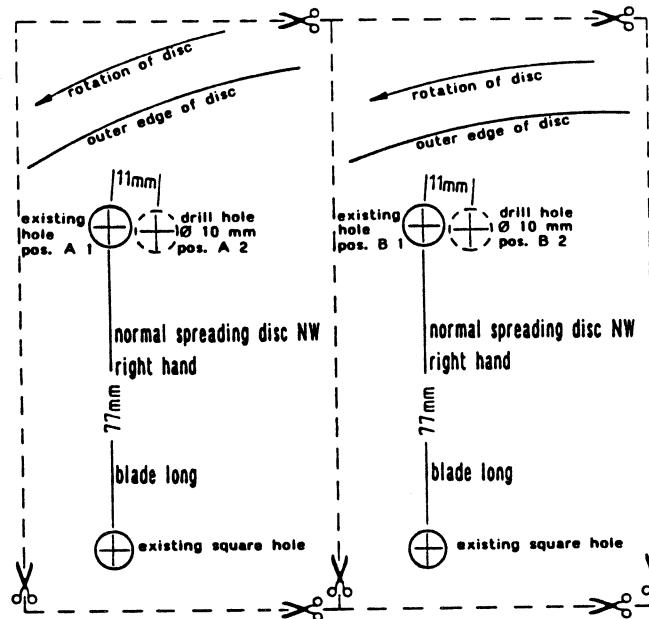
**extension 1000:** 1000 l - 1200 kg

0,8 kg/l - 1,2 kg/l      **Hopper can be filled normally.**

1,6 kg/l      **Fill hopper until 12 cm below the hopper's top.**

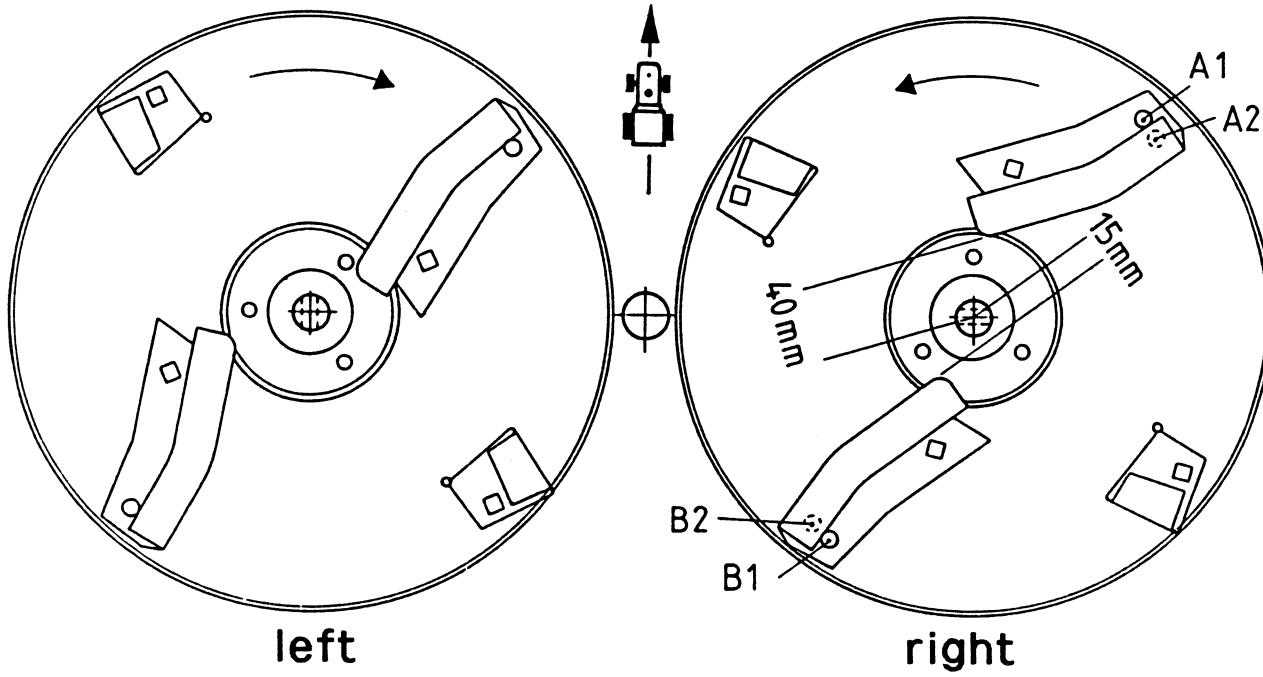
# INSTRUCTIONS FOR DRILLING OF HOLES FOR R.H. NORMAL SPREADING DISC

## (BLADE POSITION A2 and B2)

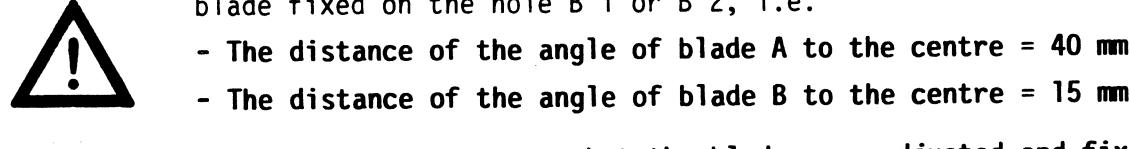


Original template:  
see last page

1. Remove both long blades from right disc.
2. Cut out the template and fix about the corresponding holes using tape.
3. Centre punch hole positions A 2 and B 2
4. Drill the holes Dia 10 mm in right disc (eventually pre-drill)
5. Refit the long blades to the disc making reference to the attached calibration chart.



**ATTENTION:** The blade fixed on the hole A 1 or A 2 stands more backwards than the blade fixed on the hole B 1 or B 2, i.e.



**IMPORTANT!** Before spreading ensure that the blades are adjusted and fixed correctly.  
Do not mix up the blades.

## ATTENTION!!!



FERTILISER DENSITY VARIES WITH TYPE, AND EVEN DIFFERENT BATCHES OF THE SAME MATERIAL. IT IS THEREFORE ABSOLUTELY ESSENTIAL THAT THE MACHINE TO SPREAD THE FERTILISER IS CHECKED, TO ENSURE THAT THE CORRECT SETTING IS CHOSEN TO DELIVER THE PRECISE WEIGHT OF FERTILISER IN A GIVEN TIME.

THE CHARTS IN THIS BOOK ARE ONLY INTENDED TO PROVIDE A GUIDE TO THE SETTING REQUIRED. THE FIGURES WERE CALCULATED BY TESTING A MACHINE WITH THE AID OF A COMPUTER USING REPRESENTATIVE SAMPLES OF FERTILISERS ETC. THIS IS NO GUARANTEE THAT YOUR MATERIAL IS OF THE SAME TYPE OR DENSITY OR HAS THE SAME HANDLING CHARACTERISTICS.

## EXPLANATION OF SYMBOLS IN THE CALIBRATION CHART



Working width (m)  
Distance of tramlines



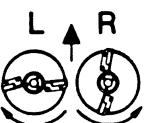
R.p.m. of P.T.O.-shaft



Driving speed (m.p.h.)



Scale position for setting the required spreading quantity lbs/acre



Required disc

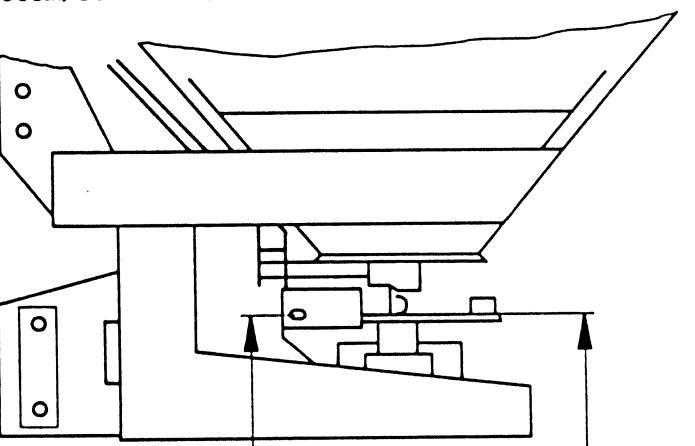
- NW = Normal spreading disc
- A 1 = Long blade position A 1
- A 2 = Long blade position A 2
- B 1 = Long blade position B 1
- B 2 = Long blade position B 2



Quantity lbs/min with corresponding scale no.  
(calibration test)

lbs/min.

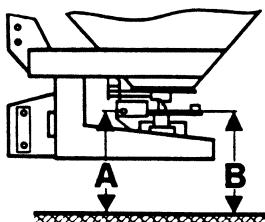
Point A + B for measuring the necessary height over the bottom/cereals (measured as seen on sketch).



A

B

**These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.**



ZSA

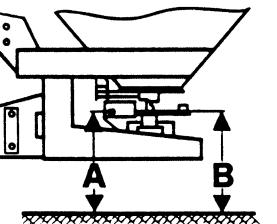
**lbs/acre**

## C.A.N. GRASSLAND

**27,5 % N, 1,08 kg/l**

**These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.**

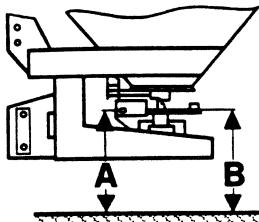
**ZSA**  
lbs/acre



C.A.N. GOULDING

**27,5 % N, 1,04 kg/l**

**These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.**



ZSA

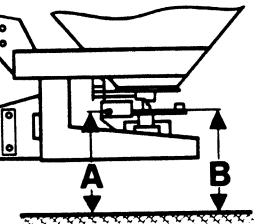
**lbs/acre**

## **TOPPER GRANULAR UREA IFI 46 % N, 0,76 kg/l**

**These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.**

# **PRILLED NET UREA IFI**

46 % N, 0,76 kg/l

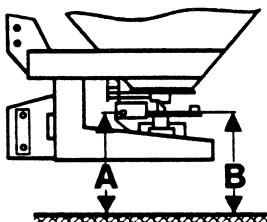


**ZSA**  
lbs/acre

**These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.**

ZSA

**lbs/acre**

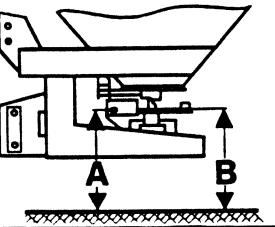


## NET NITRATE IFI

27.5 % N, 1.0 kg/l

**These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.**

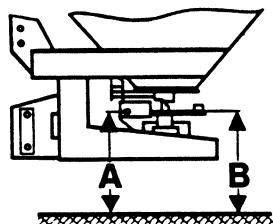
**ZSA**  
**lbs/acre**



**NPK GOULDING**

**18-6-12+5 % S, 0,96 kg/l**

**These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.**



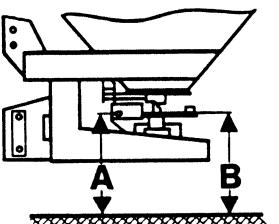
ZSA

**lbs/acre**

## NPK ALBATROS

**18-6-12+6 % S, 1,02 kg/l**

**These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.**



ZSA

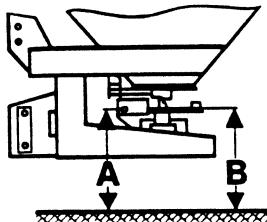
**lbs/acre**

NPK PASTURE SWARD IFI

27-2,5-5, 0,97 kg/l

**These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.**

**ZSA**  
**lbs/acre**

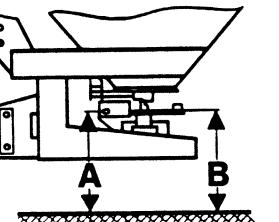


## **NPK GRASSLAND**

10-10-20, 1,07 kg/l

**These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.**

**ZSA**  
**bs/acre**

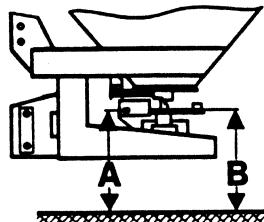


**PK ALBATROS**  
**0-7-30, 1,1 kg/l**

These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.

**ZSA**

lbs/acre



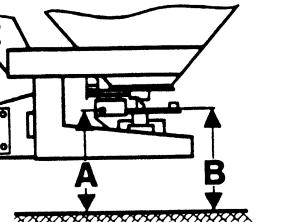
## WHEAT

	10 m					12 m					
L R	NW A1 / B1					NW A1 / B1					
r.p.m.	540					540					
	A: 31 1/2" B: 31 1/2"					A: 31 1/2" B: 32 3/4"					
	lbs/min.	3,75	5,0	6,25	7,5	8,75	3,75	5,0	6,25	7,5	8,75
14	23.1	93	70	56	47		78	58	47		
15	29.0	117	88	70	59	50	98	73	59	49	
16	34.8	141	106	85	71	60	118	88	71	59	50
17	41.7	169	127	101	84	72	141	105	84	70	60
18	48.5	196	147	118	98	84	164	123	98	82	70
19	53.5	217	162	130	108	93	181	135	108	90	77
20	58.5	237	178	142	118	102	197	148	118	99	85
21	64.1	259	194	156	130	111	216	162	130	108	93
22	69.6	282	211	169	141	121	235	176	141	117	101
23	75.1	304	228	182	152	130	253	190	152	127	109
24	80.7	327	245	196	163	140	272	204	163	136	117

These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.

**ZSA**

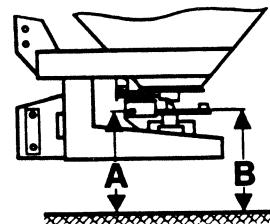
lbs/acre



## BARLEY

	10 m					12 m					
L R	NW A1 / B1					NW A1 / B1					
r.p.m.	540					540					
	A: 31 1/2" B: 31 1/2"					A: 31 1/2" B: 32 3/4"					
	lbs/min.	3,75	5,0	6,25	7,5	8,75	3,75	5,0	6,25	7,5	8,75
16	21.8	88	66	53			74	55			
17	26.0	105	79	63	53	45	88	66	53		
18	30.1	122	91	73	61	52	101	76	61	51	
19	33.4	135	101	81	68	58	113	84	68	56	48
20	36.7	148	111	89	74	64	124	93	74	62	53
21	42.7	173	130	104	86	74	144	108	86	72	62
22	48.7	197	148	118	99	85	164	123	99	82	70
23	52.7	213	160	128	107	91	178	133	107	89	76
24	56.7	229	172	138	115	98	191	143	115	96	82
25	60.6	245	184	147	123	105	204	153	123	102	88
26	64.6	261	196	157	131	112	218	163	131	109	93

These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.

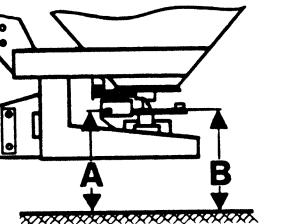


**ZSA**  
**lbs/acre**

## RYE

		10 m					12 m					
		NW A1 / B1					NW A1 / B1					
		540					540					
		A: 31 1/2" B: 31 1/2"					A: 31 1/2" B: 32 3/4"					
		lbs/min.	3,75	5,0	6,25	7,5	8,75	3,75	5,0	6,25	7,5	8,75
14	23.1		94	70	56	47	40	78	58	47		
15	27.2		110	83	66	55	47	92	69	55	46	
16	31.3		127	95	76	63	54	105	79	63	53	
17	36.3		147	110	88	73	63	122	92	73	61	
18	41.2		167	125	100	83	72	139	104	83	70	
19	48.1		195	146	117	97	84	162	122	97	81	
20	55.1		223	167	134	111	96	186	139	111	93	
21	60.9		246	185	148	123	106	205	154	123	103	
22	66.7		270	202	162	135	116	225	169	135	112	
23	72.5		293	220	176	147	126	245	183	147	122	
24	78.3		317	238	190	158	136	264	198	158	132	
											113	

These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.



**ZSA**  
**lbs/acre**

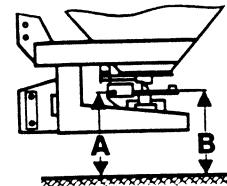
## OATS

		8 m					9 m				
		NW A1 / B1					NW A1 / B1				
		540					540				
		A: 31 1/2" B: 32 3/4"					A: 31 1/2" B: 32 3/4"				
lbs/min.	m.p.h.	3.75	5.0	6.25	7.5	8.75	3.75	5.0	6.25	7.5	8.75
18	14.1	72	54	43			64	48			
19	16.3	83	62	50	41		73	55	44		
20	18.5	94	70	56	47	40	83	62	50	42	
21	21.0	106	80	64	53	45	94	71	57	47	40
22	23.4	118	89	71	59	51	105	79	63	53	45
23	26.9	136	102	82	68	58	121	91	73	61	52
24	30.4	154	115	92	77	66	137	103	82	68	59
25	33.7	171	128	102	85	73	152	114	91	76	65
26	37.0	187	140	112	94	80	166	125	100	83	71
27	40.3	204	153	122	102	87	181	136	109	91	78
28	43.6	220	165	132	110	94	196	147	118	98	84

These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.

## CLOVER

	6 m	8 m
	NW A1 / B1	NW A1 / B1
	540	540
	A: 31 1/2" B: 32 3/4"	A: 31 1/2" B: 32 3/4"
	lbs/min. 3.75 5.0 6.25 7.5 8.75	3.75 5.0 6.25 7.5 8.75
6	3.9 26 20 16 13 11 20 15 12 10 8	
7	7.3 49 37 29 24 21 37 28 22 18 16	
8	10.6 72 54 43 36 31 54 40 32 27 23	
9	15.7 80 64 53 45 80 60 48 40 34	
10	20.8 84 70 60 79 63 53 45	
11	26.6 77 81 67 58	
12	32.3 82 70	



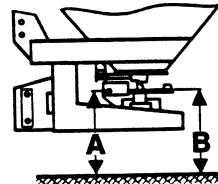
**ZSA**

lbs/acre

These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.

## RAPE

	6 m	8 m
	NW A1 / B1	NW A1 / B1
	540	540
	A: 31 1/2" B: 32 3/4"	A: 31 1/2" B: 32 3/4"
	lbs/min. 3.75 5.0 6.25 7.5 8.75	3.75 5.0 6.25 7.5 8.75
6	2.9 19 15 12 10 8 15 11 9 7 6	
7	6.0 40 30 24 20 17 30 23 18 15 13	
8	9.1 62 46 37 31 26 46 35 28 23 20	
9	13.3 68 54 45 39 68 51 41 34 29	
10	17.6 59 51 67 53 44 38	



**ZSA**

lbs/acre

These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.

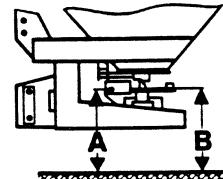
## MUSTARD

	9 m							
	NW A1 / B1							
	540							
	A: 31 1/2" B: 31 1/2"							

These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.

**ZSA**

lbs/acre



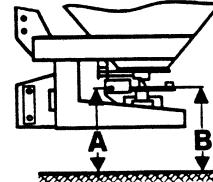
## PEAS FOR FORAGE

	10 m	
	NW A1 / B1	
	540	
	A: 31 1/2" B: 32 3/4"	
	m.p.h.	
lbs/min.	3.75 5.0 6.25 7.5 8.75	3.75 5.0 6.25 7.5 8.75
13	12.4 50	
14	16.0 65 49	
15	20.1 81 61 49 41	
16	24.1 98 73 59 49 42	
17	28.6 116 87 69 58 50	
18	33.0 134 100 80 67 57	
19	39.0 158 118 95 79 68	
20	44.9 182 136 109 91 78	
21	50.9 206 154 124 103 88	
22	56.8 230 172 138 115 99	

These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.

**ZSA**

lbs/acre

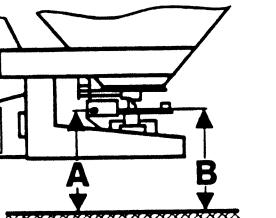


## RAY GRASS

	6 m	
	NW A1 / B1	
	540	
	A: 31 1/2" B: 31 1/2"	
	m.p.h.	
lbs/min.	3.75 5.0 6.25 7.5 8.75	3.75 5.0 6.25 7.5 8.75
10	2.4 16 12 10	
11	3.4 23 17 14 12 10	
12	4.5 30 23 18 15 13	
13	5.9 40 30 24 20 17	
14	7.3 49 37 29 25 21	
15	9.5 64 48 38 32 27	
16	11.7 79 59 47 39 34	
17	13.9 94 70 56 47 40	
18	16.1 108 81 65 54 46	
19	18.3 123 92 74 62 53	

These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.

**ZSA**  
**lbs/acre**



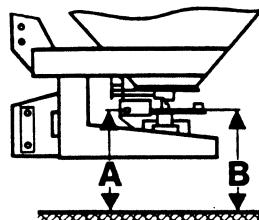
## VETCH

	9 m				10 m						
	NW A1 / B1				NW A1 / B1						
	540				540						
	A: 31 1/2" B: 31 1/2"				A: 31 1/2" B: 31 1/2"						
	lbs/min.	3,75	5,0	6,25	7,5	8,75	3,75	5,0	6,25	7,5	8,75
10	7.9	36					47	35			
11	11.7	53	39				63	47	38		
12	15.5	70	52	42			81	61	48	40	
13	20.0	90	67	54	45	38	99	74	59	49	42
14	24.4	110	82	66	55	47	118	89	71	59	51
15	29.3	132	99	79	66	56	138	103	83	69	59
16	34.1	153	115	92	77	66					
17	38.9	175	131	105	87	75	157	118	94	79	67
18	43.7	196	147	118	98	84	177	133	106	88	76

These charts should be used as a guide only.  
Variations/differences can occur in the material  
being spread.

**ZSA**

lbs/acre



## DRAZA SLUG KILLER

	<b>6</b>					
	<b>NW A1 / B1</b>					
	<b>540</b>					
	<b>A: 30 3/4"</b> <b>B: 31 1/2"</b>					
	<b>lbs/min.</b>	<b>m.p.h.</b>				
			3,75	5,0	6,25	7,5
<b>6</b>	<b>0,4</b>		<b>3</b>	<b>2</b>	<b>2</b>	<b>2</b>
<b>7</b>	<b>1</b>		<b>7</b>	<b>6</b>	<b>4</b>	<b>4</b>
<b>8</b>	<b>2</b>		<b>14</b>	<b>11</b>	<b>9</b>	<b>7</b>
<b>9</b>	<b>3,1</b>		<b>21</b>	<b>16</b>	<b>13</b>	<b>11</b>
<b>10</b>	<b>4,2</b>		<b>28</b>	<b>21</b>	<b>17</b>	<b>14</b>
<b>11</b>	<b>5,2</b>			<b>26</b>	<b>21</b>	<b>17</b>
<b>12</b>	<b>6,2</b>			<b>31</b>	<b>25</b>	<b>21</b>
<b>13</b>	<b>7,2</b>				<b>29</b>	<b>24</b>
<b>14</b>	<b>8,2</b>				<b>33</b>	<b>28</b>
						<b>24</b>

### Re.: Spreading of microgranules

As only small quantities of microgranules are spread, we recommend to check the exact adjustment of the shut-off slides and to correct it, if necessary.

The examination is made as follows:

At position 6, the opening must be 5 mm at the largest position. This can be checked with a round metal  $\phi$  5 mm.

When corrections are necessary, detach the nut at the shut-off lever. By screwing in/out one half of the universal joints, the distance between shut-off lever and adjusting lever can be changed and the opening position of slide can be adjusted.

